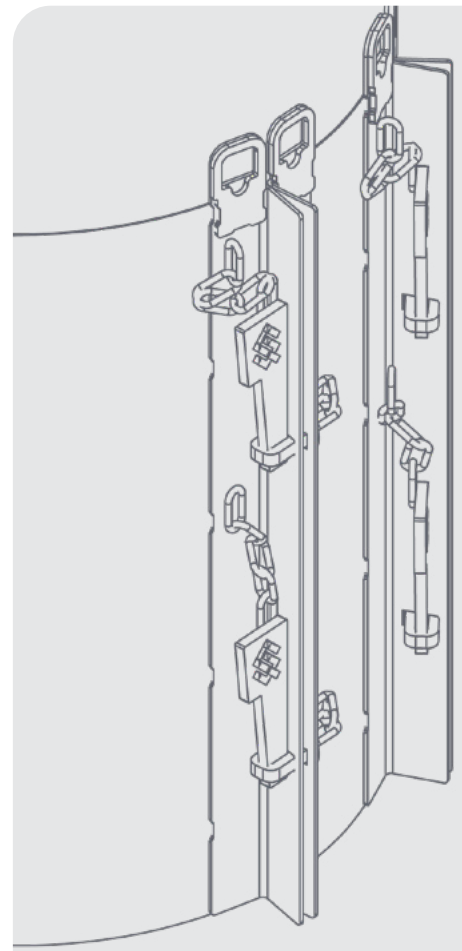
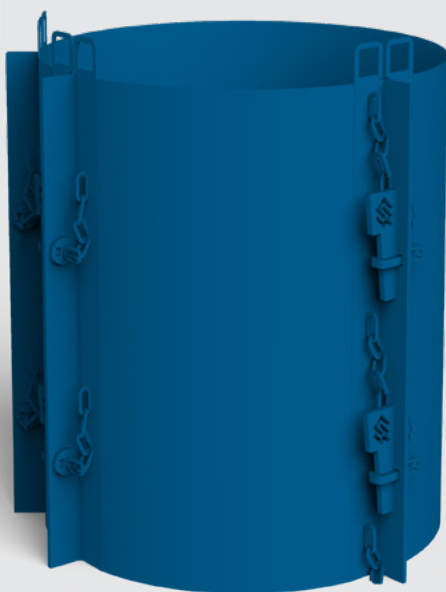


USER GUIDE

# MANHOLE SHUTTERS



# DISCLAIMER

Do not attempt to handle or operate this equipment before you have received sufficient training. Before use, operatives must have carried out all checks featured on the Visual Inspection Sheet on page 11. It is imperative that you have read the General Safety Instructions on page 12 and sufficiently familiarised yourself with the Operational Procedures in this document.

Note that this item is compliant only to the standards specified in this User Guide and it is therefore the duty of the responsible person(s) to review and ensure compliance.

# CONTENTS

<b>PRODUCT INFORMATION</b>	
INTRODUCTION	04
SPECIFICATION	05
<b>OPERATIONAL PROCEDURES</b>	
IMPORTANT USAGE NOTES	08
EXTRACTION	09
<b>MAINTENANCE &amp; INSPECTION</b>	
MAINTENANCE REGIME	10
VISUAL INSPECTION SHEET	11
<b>GENERAL SAFETY INSTRUCTIONS</b>	
SAFETY INSTRUCTIONS	12
GENERAL NOTES	13
<b>LEGAL</b>	
TERMS AND CONDITIONS	14
EC DESIGN CONFORMITY	18
STANDARDS AND REGULATIONS APPLICABLE	19



# INTRODUCTION

## OVERVIEW

The Conquip [Manhole Shutters](#) are simple to assemble, pre-formed, steel shutters to assist with pouring of concrete manhole surrounds.

They are designed for use as a temporary shutter when casting a concrete surround around precast concrete manhole rings. Complete with an easy locking mechanism, Conquip Manhole Shutters can be used with concrete manhole ring sizes from 675mm to 2700mm.

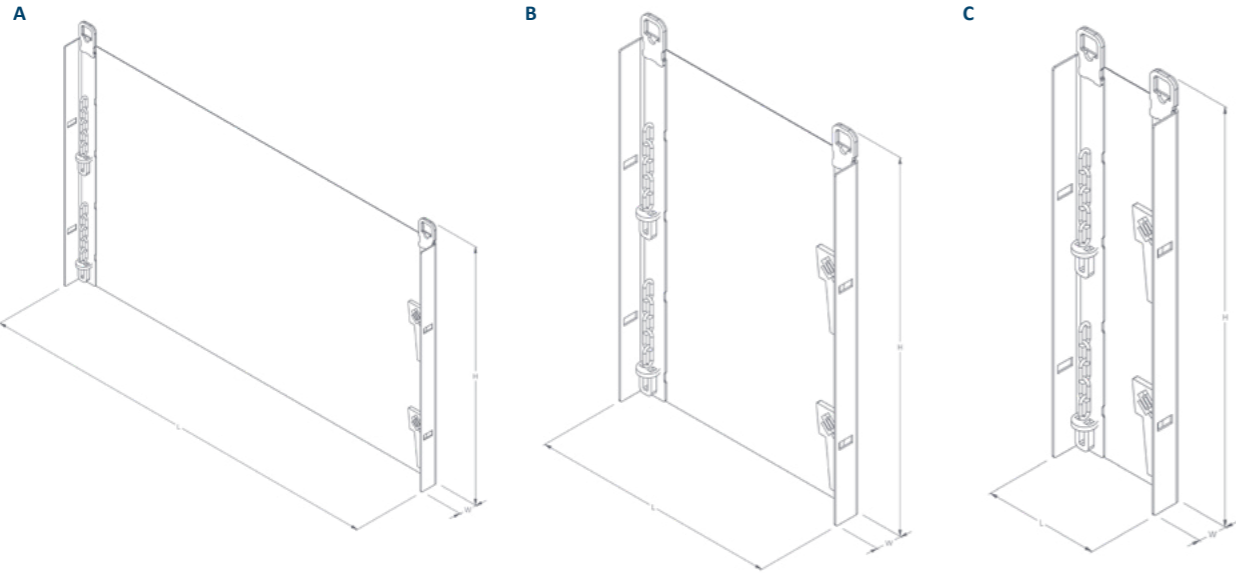
Conquip supply a full range of trench shoring, including manhole, trench and drag boxes, end panels, trench access equipment and edge protection.

## KEY BENEFITS

- Ideal for forming concrete surrounds for manholes.
- Quick to assemble.
- Manufactured with quality steel.

SPECIFICATION

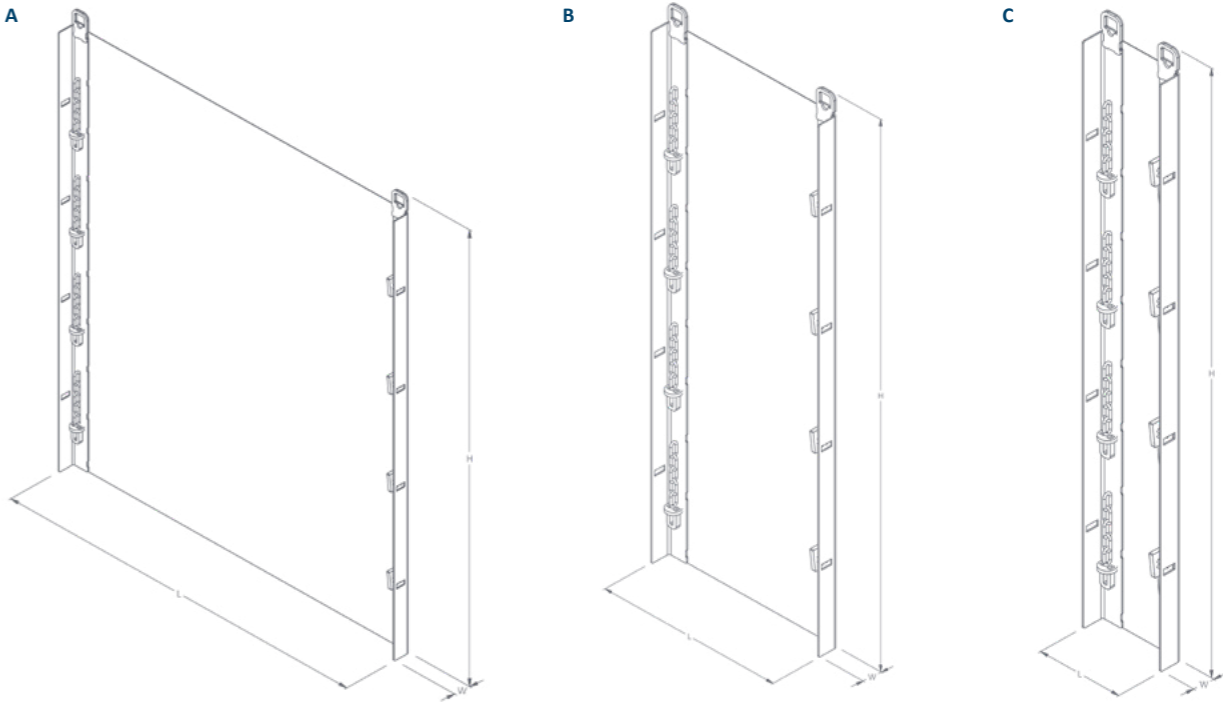
ITEM	PRODUCT CODE
Manhole Shutters A 900	TL900075
Manhole Shutter B 900	TL900076
Manhole Shutter C 900	TL900077



CODE	LENGTH (mm)	WIDTH (mm)	HEIGHT (mm)	WEIGHT (kg)
TL900075	1530	72	900	30
TL900076	620	72	900	20
TL900077	250	72	900	15

SPECIFICATION

ITEM	PRODUCT CODE
Manhole Shutters A 1800	TL900018
Manhole Shutter B 1800	TL900019
Manhole Shutter C 1800	TL900020



PRODUCT CODE	LENGTH (mm)	WIDTH (mm)	HEIGHT (mm)	WEIGHT (kg)
TL900018	1530	72	1800	55
TL900019	620	72	1800	35
TL900020	250	72	1800	27

# OPERATIONAL PROCEDURES

## IMPORTANT USAGE NOTES

- Prior to use, ensure that each panel is in good condition and is free from concrete. Also check that each panel has pin and wedge fastenings attached. (There should be four of each per panel.)
- When transporting or lifting the shutters, only lift using the lifting points.
- Do not attempt to stack the shutters on top of each other to achieve additional pouring height.
- Do not get inside the shutters.

## ASSEMBLY AND INSTALLATION INSTRUCTIONS

01. Coat the inside faces of the panels with a release agent to prevent the concrete from sticking.
02. Assemble the shutter with the correct number of panels required.
03. Bring the flanges of the panels together and insert a pin through each hole in the flange and then drop a wedge into the slot in each pin.
04. Once all pins and wedges are in place, carefully secure the wedges by tapping from above with a hammer.

MANHOLE RING		SHUTTER ASSEMBLY			MANHOLE SHUTTER	CONCRETE SURROUND
INTERNAL DIAMETER (mm)	WALL THICKNESS (mm)	PANEL QUANTITY			INTERNAL DIAMETER (mm)	THICKNESS (mm)
		A	B	C		
675	60	2	1	-	1171	188
900	70	2	2	-	1368	164
1050	80	3	-	1	1541	165
1200	90	3	1	1	1738	179
1350	95	3	2	-	1856	158
1500	100	4	-	1	2028	164
1800	115	4	2	-	2343	156
2100	125	5	1	1	2712	181
2400	140	6	-	1	3002	161
2700	175	6	2	1	3396	173

## USAGE INSTRUCTIONS

01. Once the Manhole Shutters have been assembled to the required size, they are now ready to use.
02. Attach the Manhole Shutters lifting points to the lifting equipment's lifting hooks, using a certified lifting chain sling. Always ensure that the hook's gate is correctly closed and the lifting eye is seated correctly in the hook.
03. Check that personnel are clear from the immediate area and the required location to allow for swing of the shutters when lifting off the ground.
04. Carefully raise the shutters just off the ground and check for balance.
05. Carefully transport the shutters to their required destination.
06. Position the shutters over the manhole box and the stacked precast concrete manhole rings, and lower into the excavated trench, so that they surround the manhole rings.
07. Once in position, release the Manhole Shutters from the lifting equipment.
08. The concrete surround can now be cast around the precast manhole rings, within the shutters, by pouring concrete into the gap between the two.
09. If a greater pour height is required, this will need to be done in stages - the concrete will need to be poured, set and the excavation backfilled to the new height, before casting the next level.

## EXTRACTION

10. Once the concrete surround has set, the Manhole Shutters can be removed from the trench.
11. Simply reverse the installation process: start by attaching the lifting points to the lifting equipment's lifting hooks, using a certified lifting chain sling.
12. Carefully raise the shutters directly vertically from the concrete cast, taking care not to swing the shutters as they come free from the mould.
13. Return to the starting position and release from the lifting equipment.

# MAINTENANCE & INSPECTION

## MAINTENANCE REGIME

- It is mandatory that the equipment is thoroughly examined regularly, by a qualified engineer, to ensure compliance with relevant regulations. Conquip recommend carrying out a thorough examination every six months.
- This equipment may incorporate various loose and detachable items including, but not limited to pins, bolt assemblies and adaption plates. Refer to the separate requirements for the safe use of those items.
- When not being used, store the unit in a clean, upright condition and in a safe place where it will be protected from thieves and unauthorised users.
- This equipment must be inspected by the responsible person before each use and then regularly, as determined by your risk assessment or working practice. If you have any concerns about the equipment’s condition or suitability, do not use it.

## VISUAL INSPECTION CHECKLIST

INSPECTION ITEMS	RESULTS		COMMENTS
	SATISFACTORY	UNSATISFACTORY	
Serial Number			CQ.....
Product Code			
Working Load Limit (kg)			
Conforms to user guide specification			
Lift points bent or worn			
Connecting pins damaged or bent			
Connecting wedges damaged or bent			
General visual inspection of the body			
SIGNATURE			
Name	Position	Qualification	Signature & Date

# GENERAL SAFETY INSTRUCTIONS

The equipment should be properly operated and maintained to keep it in a safe, efficient operating condition. Be sure that all fixings and components are free of mud or other matter that might cause issues hazardous to the operator, serviceman, or other personnel or equipment. Report all malfunctions to those responsible for maintenance, and do not operate the equipment until corrected. Normal service or maintenance performed as required can prevent unexpected and unnecessary downtime.

This operations manual describes general inspections, servicing and operation with the normal safety precautions required for normal servicing and operating conditions. It is not a guide, however, for abnormal conditions or situations, and therefore, servicemen and operators must be safety conscious and alert to recognise potential servicing or operating safety hazards at all times, and take necessary precautions to assure safe servicing and operation of the equipment.



**M002**  
Refer to instructions manual



**M004**  
Wear eye protection



**M008**  
Wear safety footwear



**M009**  
Wear protective gloves



**M010**  
Wear protective clothing



**M014**  
Wear head protection



**M015**  
Wear high-visibility clothing

## GENERAL NOTES

- Read this operations manual and learn the operating characteristics and limitations of the equipment. Know what operating clearances the machine requires.
- Read and understand all the safety signs prior to operation.
- If the safety signs are obstructed by dirt or debris, clean them using mild soap and water prior to operation.
- If the safety signs are damaged or illegible, replace them immediately, prior to operation.
- Be aware of operating hazards that weather changes can create on the job. Know proper procedures to follow when a severe rain or electrical storm strikes.
- Never attempt to operate or work on machinery when not feeling physically fit.
- Never wear loose clothing, rings, watches, heavy gloves etc., that might catch and result in injury.
- Know what safety equipment is required and use it. Such equipment may be: hard hat, safety glasses, reflector type vests, protective gloves and safety footwear.

# TERMS & CONDITIONS

## CONQUIP ENGINEERING GROUP STANDARD PRODUCT WARRANTY

### 01. COMMENCEMENT

1.1 This Warranty shall commence on the Commencement Date and shall continue until the earlier of:

- (a) the Expiry Date; or
- (b) the date on which it may be voided in accordance with clause 4.1(b)

when it shall terminate automatically without notice.

### 02. DUTY OF GOOD FAITH

2.1 The Purchaser shall in the exercise of its rights under this Warranty and in the compliance with its obligations under this Warranty be subject to and shall in all respects owe and comply with a duty of good faith to the Warrantor.

### 03. NATURE AND EXTENT OF COVER

3.1 Subject to clause 3.2 the Warrantor agrees and undertakes to the Purchaser that it shall be liable to the Purchaser under and in accordance with the terms of this Warranty in the event that:

- (a) prior to the Expiry Date the Purchaser shall notify a Warranty Claim to the Warrantor; and
- (b) the Equipment or any relevant part of the Equipment shall have become unusable as the result of defective material or defective workmanship prior to the Expiry Date.

3.2 The Warrantor's obligation under clause 3.1 shall be expressly subject to the provisions of clauses 4, 5 and 6 and conditional upon the Purchaser's compliance in full with the provisions of clause 7.

### 04. RESTRICTIONS

4.1 The following restrictions apply to this Warranty:

- (a) This Warranty is personal to the Purchaser and neither the legal benefit nor legal burden of this warranty may be assigned or novated or otherwise transferred by the Purchaser to any other party. Any purported assignment, novation or transfer shall not be binding upon the Warrantor.
- (b) This Warranty shall be void in the event that the Purchaser:

- (i) cannot provide authentic and original documentary evidence that the Purchaser has during the period between the Commencement Date and the Expiry Date complied with the Maintenance and Servicing Requirements; and/or
- (ii) has, during the period between the Commencement Date and the Expiry Date, exceeded the Purchaser's Usage Cycle Parameters; and/or
- (iii) has, during the period between the Commencement Date and the Expiry Date, exceeded the Purchaser's Use Parameters; and/or
- (iv) has carried out, or procured the carrying out by any third party of, any repair to the Equipment or any part of the Equipment which is not an Authorised Repair; and/or
- (v) has operated the Equipment after having replaced any part of the Equipment with a part which has not been supplied and fitted by the Warrantor; and/or
- (vi) has modified the Equipment in any way prior to use.

### 05. EXCLUSIONS

5.1 The following are excluded from the scope of this Warranty:

- (a) Loss of and/ or damage to the Equipment or any part of it resulting from any collision between the Equipment and any other fixed or stationary or mobile object whatsoever, irrespective of whether that collision was or was not caused by the Purchaser; and/or
- (b) Loss of and/or damage to any personal property and/or possessions or other equipment not forming part of the Equipment but which is present in or about the Equipment; and/or
- (c) loss and/or damage which is covered by any other insurance policy taken out and maintained by the Purchaser or in respect of which the Purchaser has a contractual obligation to do so; and/or
- (d) loss and/or damage to the equipment which is consistent with the use by the Purchaser of the Equipment:
  - (i) in compliance with the Maintenance and Servicing Requirements; and
  - (ii) in compliance with the Usage Cycle Parameters; and
  - (iii) in compliance with the Use Parameters; and
  - (iv) having only carried out Authorised Repairs to the Equipment; and
  - (v) having all and any replacement parts fitted by the Warrantor; and
  - (vi) in unmodified form.

06. LIMITATION OF LIABILITY

6.1 The Warrantor’s liability to the Purchaser shall be limited as follows:

- (a) The Warrantor shall not in any circumstances be liable to the Purchaser for indirect and/or consequential and/or economic loss suffered and/or incurred as the case may be by the Purchaser; and
- (b) The Warrantor shall only be liable to the Purchaser for the reasonable and proper costs reasonably and properly incurred by the Purchaser directly in connection with the repair and/or replacement (at the Warrantor’s absolute discretion) of the Equipment or any part of the Equipment; and
- (c) The Warrantor’s liability to the Purchaser shall notwithstanding any other provision of this Warranty, not in any circumstances exceed the Purchase Price of the Equipment.

07. WARRANTY CLAIMS

7.1 The Purchaser shall in respect of any claim against the Warrantor under this Warranty and within 24 hours of the occurrence of the subject matter of the Warranty Claim:

- (a) Complete in full and submit to the Warrantor a Warranty Claim in the form annexed to Schedule 4;
- (b) Provide date stamped or date identifiable photographs evidencing the claim; and
- (c) Make the Equipment or the relevant part of the Equipment available to the Warrantor for inspection within 48 hours of notification of the relevant Warranty Claim.

08. ENTIRE AGREEMENT

8.1 This Warranty constitutes the entire agreement between the parties and supersedes and extinguishes all previous promises, assurances, warranties, representations and understandings between them, whether written or oral, relating to its subject matter.

8.2 Each party agrees that it shall have no remedies in respect of any statement, representation, assurance or warranty (whether made innocently or negligently) that is not set out in this Warranty. Each party agrees that it shall have no claim for innocent or negligent misrepresentation or negligent misstatement based on any statement in this Warranty.

No variation of this Warranty shall be effective unless it is in writing and signed by the parties (or their authorised representatives).

09. WAIVER

No failure or delay by a party to exercise any right or remedy provided under this Warranty or by law shall constitute a waiver of that or any other right or remedy, nor shall it prevent or restrict the further exercise of that or any other right or remedy. No single or partial exercise of such right or remedy shall prevent or restrict the further exercise of that or any other right or remedy.

10. SEVERANCE

10.1 If any provision or part-provision of this Warranty is or becomes invalid, illegal or unenforceable, it shall be deemed deleted, but that shall not affect the validity and enforceability of the rest of this Warranty.

10.2 If any provision or part-provision of this Warranty is deemed deleted under clause 10.1 the parties shall negotiate in good faith to agree a replacement provision that, to the greatest extent possible, achieves the intended commercial result of the original provision.

11. THIRD PARTY RIGHTS

11.1 This Warranty does not give rise to any rights under the Contracts (Rights of Third Parties) Act 1999 to enforce any term of this Warranty.

12. GOVERNING LAW

12.1 This Warranty and any dispute or claim (including non-contractual disputes or claims) arising out of or in connection with it or its subject matter or formation shall be governed by and construed in accordance with the law of England and Wales.

13. JURISDICTION

13.1 Each party irrevocably agrees that the courts of England and Wales shall have exclusive jurisdiction to settle any dispute or claim (including non-contractual disputes or claims) arising out of or in connection with this Warranty or its subject matter or formation.

# DESIGN CONFORMITY (EC & UK)

- (01) This certificate meets the requirements of the Machinery Directive 2023/42/EC of the European Parliament and Council.
- (02) This certificate meets the requirements of the Supply of Machinery (Safety) Regulations 2008.

## DETAILS

NAME & ADDRESS OF MANUFACTURER:
Conquip Engineering Group Ltd, Unit 4, Waterbrook Estate, Alton, Hampshire. GU34 2UD
NAME & ADDRESS OF PERSON TO COMPILE TECHNICAL FILE:
Name: Daniel Critchley Address: Conquip Engineering Group, Unit 4, Waterbrook Estate, Alton, Hampshire. GU34 2UD
NAME & ADDRESS OF AUTHORISED REPRESENTATIVE IF ONE HAS BEEN MANDATED BY THE MANUFACTURER:
N/A
NAME, ADDRESS, AND IDENTIFICATION NUMBER OF THE NOTIFIED BODY (01) OR APPROVED BODY (02), WHERE APPLICABLE:
N/A

## EQUIPMENT DESCRIPTION

PRODUCT CODE(S)	GENERAL DESCRIPTION	WORKING LOAD LIMIT
TL900075	Manhole Shutters	N/A
TL900076	Manhole Shutters	N/A
TL900077	Manhole Shutters	N/A
TL900018	Manhole Shutters	N/A
TL900019	Manhole Shutters	N/A
TL900020	Manhole Shutters	N/A

## HARMONISED STANDARDS & REGULATIONS

ITEM	CODE	DESCRIPTION
EC DIRECTIVE/REGULATION	2023/42/EC	Directive 2023/42/EC- new machinery directive
HARMONISED STANDARDS	BS EN ISO 12100:2010	Safety of machinery General principles for design Risk assessment and risk reduction
OTHER REGULATIONS	LOLER 1998	Lifting Operations and Lifting Equipment Regulations 1998 (LOLER)
	PUWER 1998	Provision and Use of Work Equipment Regulations 1998 (PUWER)


## DECLARATION

PLACE OF DECLARATION:
Alton
DATE OF DECLARATION:
October 2025

I declare that the above equipment meets the Essential Health and Safety requirements of the

(01) Machinery Directive 2023/42/EC of the European Parliament and Council.

(02) Supply of Machinery (Safety) Regulations 2008 and Section 6 of the Health and Safety at Work Etc. Act 1974.

NAME:	POSITION:	SIGNATURE:
Daniel Critchley	Managing Director	

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Email us at [sales@cqegroup.com](mailto:sales@cqegroup.com)  
[www.cqegroup.com](http://www.cqegroup.com)

