

# User Guide IBC Liquid Container



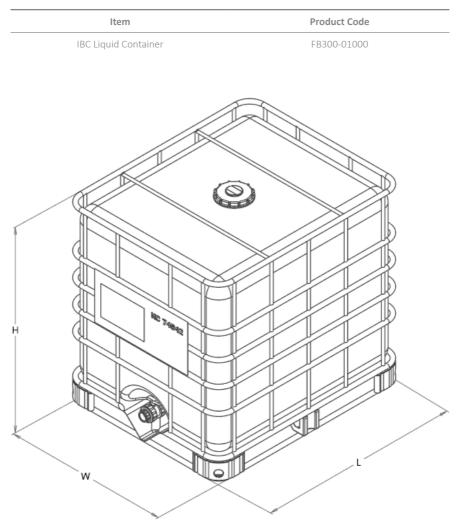
# Product Information **Overview**

The Conquip IBC Liquid Container is an Intermediate Bulk Container for transporting and storing bulk liquids and other substances. It is a pallet tank that is reusable and stackable.

### **Key Benefits**

- A reinforced base prevents deflection, allowing the container to be stacked 4-high and stored in high bay warehousing.
- Complete with a reinforced, warp-resistant, tubular, steel outer grid for protection.
- The container can be lifted by forklift and transported when full.
- Complete with an easy access cap and release tap for filling and emptying.

# Product Information **Specification**



<sup>1</sup>Working Load Limit

Height	Width	Length	Weight	Capacity
1160mm	1000mm	1200mm	58kg	1000 litre

#### **Important Usage Notes**

- The IBC Liquid Container is designed to store bulk liquids, it should not be used to store harmful chemicals or equipment and materials.
- It is approved for usage for products of a maximum density of 1.9.
- Do not stack IBC Liquid Containers more than 4-high.
- Do not transport containers stacked, unless empty or containing liquids of a density of less than 1.5, these can be stacked 2 high.

### Lifting with a Forklift

- 1. To lift the IBC Liquid Container with a forklift, set the machine's forks to the correct width for the fork pockets. Make sure that they are equidistant from the centre.
- 2. Drive the forklift to the IBC Liquid Container aligning the forks with the fork pockets.
- 3. Move the forklift forward until the forks are fully inserted into the fork pockets. The container is now ready to move.
- 4. Carefully raise the container just off the ground and check for balance and security.
- 5. Carefully transport the container to its required destination, taking care not to jolt the load.
- 6. When in position, the container can be lowered onto flat, firm, level ground, or on top of another.
- 7. Reverse the forklift back and clear of the container.
- 8. To fill the IBC Liquid Container, check that the release cap at the bottom of the tank is closed, then remove the cap from the top of the tank and fill as required.
- 9. To use the liquid in the tank, or to empty the tank, release the tap at the bottom of the tank.

## Original Working Instructions Safety Instructions

#### **Basic Safety**

A site-specific Risk Assessment, and lift plan where applicable, must be completed by the responsible person before using this equipment to control risks, produce a safe system of work and ensure safety for you, your colleagues and others. Your risk assessment will determine the correct Personal Protective Equipment (PPE) for the task you are doing. You must use it. Conquip recommends that you should wear:

- Suitable clothing
- Gloves
- Hard hat
- Protective footwear (steel toecaps)
- Safety glasses



#### **Important Safety Notes**

- Read these instructions before using this equipment. If there is anything you do not understand or if you have any concerns do not use this equipment. Contact your supervisor or Conquip Engineering Group for advice.
- You must check that you have considered all the safety requirements for the task you are doing and that this equipment is suitable.
- You must protect bystanders and the general public by preventing access to the working area.
- Do not use this equipment if you are tired, unwell or under the influence of alcohol or drugs. If you are taking any medicine or undergoing treatment you should inform your supervisor.

#### **Usage & Transportation**

- The weight of the equipment, together with its attachments, must be added to the weight of the load when calculating the total load that will be imposed on the lifting apparatus / operating machine.
- This equipment must be used in conjunction with the load ratings of the lifting apparatus / operating machine. (Refer to the manufacturers' load ratings and original working instructions).
- Make sure you know how to use this equipment and understand all aspects of its operation in case of emergency.
- This equipment weighs more than 25kg. Do not lift or manhandle without machine assistance.
- Do not operate this equipment near overhead power lines.
- Take care in confined spaces, near ceilings or similar hazards. This equipment was designed for vertical lifting. Do not drag, or swing.
- Before operating this equipment, check that you have enough space for you to work safely and make sure that the working area is clear of hazards, obstructions and personnel.
- Before lowering equipment make sure that the landing zone is clear and capable of accepting the size and weight of the load.
- Crush Risk. Keep hands and feet clear of the equipment at all times to avoid injury.
- Do not exceed the maximum Working Load Limit (WLL) shown on the serial plate. Ensure that the WLL
  on the individual lift points is not exceeded.
- Manoeuvre loaded or raised equipment carefully. Travel and turn slowly to avoid unit becoming unstable.

#### Personnel

- All personnel must wear relevant personal protective equipment.
- Do not wear loose clothing or jewellery and tie back long hair to avoid becoming tangled or trapped in this equipment. You must make everyone in the work area aware of what you are doing.
- All personnel involved in the lifting operation must be competent to do so and must have been briefed in conjunction with this User Guide available from Conquip Engineering Group, the manufacturer.

#### **Equipment Maintenance & Cleaning**

- It is mandatory that the equipment is thoroughly examined regularly, by a qualified engineer, to ensure
  compliance with relevant regulation/s. (Conquip recommend to carry out thorough examination every
  six months).
- This product may incorporate various loose and detachable items of lifting gear. Refer to the separate requirements for the safe use of those items.
- When not being used, store the unit in a clean, upright condition and in a safe place where it will be
  protected from thieves and unauthorised users.
- This equipment must be inspected by the responsible person before each use and then regularly, as
  determined by your risk assessment or working practice. If you have any concerns about condition or
  suitability do not use.

# Disclaimer

#### Warranty

The products supplied by Conquip Engineering Group are all guaranteed by a 12 month warranty.

Apart from where exceptions apply, Conquip Engineering Group promises to repair or replace any fault which the Company considers to be due to defective material or workmanship within 12 months of the date of sale, at no additional cost.

- Faults arising from unauthorised alterations (see modifications section below for full details).
- Damage caused by abuse, neglect, misuse or falling.
- Damage caused because of failure to follow transportation, storage, loading, cleaning or operating instructions.
- Replacement or repair of components due to fair wear and tear.
- Any consequential damage or wear arising from the use or fitting of additional or non-standard parts.

#### Modifications

If any third-party modifications or alterations, involving drilling, welding, cutting or distortion of materials in any form, are to be carried out on the product, Conquip Engineering Group must provide full written approval prior to the work being carried out.

Alterations, modifications, additions or repairs must be carried out by Conquip Engineering Group's recognised distributors, if they are not carrying out the work themselves.

Conquip Engineering Group operate a continuous improvement policy and therefore reserve the right to alter technical specifications and user guide details at any point without notice.

Conquip Engineering Group will not cover or reimburse any transportation and/or shipment costs to and from their premises or their recognised agents, or any material and/or labour costs for repair, replacement or assessment against a warranty claim.

Conquip Engineering Group and/or their directors, employees, insurers or recognised agents will not be held liable for consequential damages, losses or expenses relating to the inability to use the product correctly for its purpose.

#### **Important Notes**

- This User Guide is for this Conquip product only.
- Any movements of the product must be thoroughly planned before the work commences to identify
  potential hazards and assess risk.
- All personnel involved in lifting and transportation of this product must have read this User Guide and must be properly briefed.
- You must be competent, alert and medically fit when using this equipment. If you have a medical
  condition, a mental or physical disability, you must seek advice from a medical professional before using
  this equipment.

# Talking to us is easy We're here to help

Call us on 0800 116 076 Email us at sales@conquipgroup.co.nz www.conquipgroup.co.nz

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